



温州威斯通印刷包装机械有限公司
Wenzhou Weston Print and Pack Machinery CO., LTD

OUR MACHINES CONTINUE
TO SHOW MORE EXCITING

我们的机器不断地呈现更多的精彩

www.westonmachinery.com

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Wenzhou Weston Print and Pack Machinery CO., LTD

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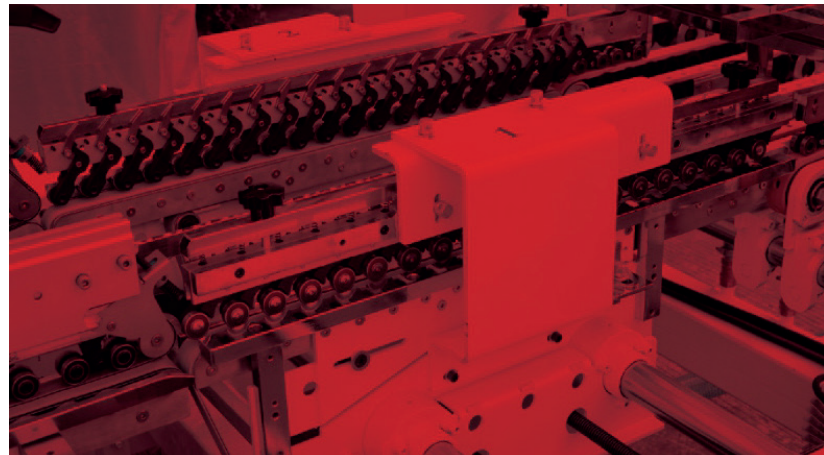
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专业的瓦楞纸箱机械制造商

Passion For Innovation And Technology

威斯通

温州威斯通印刷包装机械有限公司是一家专业制造印后加工设备的企业是中国印刷及设备器材工业协会会员单位，主要生产裱纸机，糊箱糊盒机两大系列，二十余种机型。公司经过多年的发展，现已成为本行业中集开发设计、生产、销售与服务、高新成果孵化于一体的高科技企业。威斯通印刷包装机械始终坚持“忠诚敬业，创新服务”的企业精神，拥有遍及中国内陆和国外的销售网络，为全球十几个国家和地区的用户提供先进的设备，技术，服务。公司产品以其卓越的品质，优异的性价比及完善的售后服务深受国内外客户广泛的推崇。公司拥有加工中心、万能铣床、大型摇臂钻床等大型数控加工设备及粉末喷涂流水线，确保企业的生产能力及产品的加工精度：3000 多平方现代化的装配车间实行 6S 管理，保证了产品装配精度与清洁度；配置高精度的检测量具如三座标测量机、动平衡检测仪、显微镜硬度检测仪等和专门的实验室对产品从材料化验到成品检测实行全过程的控制，确保产品质量。



威斯通公司产品畅销全国各地，主要城市均有公司的代理销售与服务网点，并远销东欧及中东、东南亚等国家并设立了销售网点。公司的“售后服务部”由数十名经验丰富、技术全面的技术人员组成，为国内及全球的客户的技术保障与售后服务。威斯通印刷包装机械始终坚持“努力让客户满意”的消费理念，以顾客的需要为我们的行为先导。在任何过程中都可以为客户提供建议方案、技术支持、零配件供应、随机技术文件和操作培训与维修服务。公司将本着“创新改变未来”的服务宗旨，对产品不断加以改进、完善、提高。不断开发新产品，加大技术改造力度，提高产品的技术含量，加强公司产品的市场竞争力，为印刷包装行业提供优质的产品和完善的服务促进经济的发展和推动同行业的技术进步而贡献自己的微薄力量。

Wenzhou Weston Print And Pack Machinery Co., Ltd. Is A Professional Manufacturer Of Post-press Processing Equipment. We Mainly Produce Flute Laminating Machines And Folder Gluer Machines, And Now We Have More Than 20 Machine Models For Customer To Choose. After Years Of Development, Our Company Has Become A High-tech Enterprise In The Industry Integrating Design, Production, Sales And After Sales Service, And Incubation Of High-tech Achievements.

Weston Machinery Has Always Adhered To The Enterprise Spirit Of "loyalty, Dedication, And Inovative Service". We Have A Sales Network Throughout Mainland China And Abroad, And Provide Advanced Equipment, Technology, And Services To Users In More Than 20 Countries And Regions Around The World. The Company's Products Are Well Recognized By Customers At Home And Abroad For Their Excellent Quality, High Efficiency And Perfect After-sales Service.

企业文化

Corporate culture

企业宗旨 Enterprise tenet

科技先行 质量为本 诚信经营 热忱服务
quality firstly; managing sincerely; serving warmly

企业任务 Enterprise task

为客户提供优质的产品和生产解决方案
to provide customers with the best manufacturing solutions

企业精神 Enterprise spirit

团结奋斗 开拓创新 优质高效 诚实守信
struggle; innovation; high efficiency; integrity

人才理念 Talent concept

以人为本 用人唯贤 竞争择优 德才并重
people-oriented; excellence-valued; outstanding-selected

Weston
12th Anniversary

励精图治，专注裱糊解决方案十二年



装配车间
Assembly Shop



装配车间
Assembly Shop



仓库一角
Warehouse



加工中心
Machining Center

为您提供专业高效瓦楞纸盒解决方案

Provide Professional And Efficient Corrugated Box Solutions For You

战略合作伙伴

Our Strategic Partners

从轴承到电气和皮带，高端机型采用NSK、施耐德、哈金森、派克、西门子、马牌 等国际著名优质品牌，机器性能更加稳定，效率更高！

From the bearing to the electrical and belt, high-end models adopt NSK, schneider,hutchinson and other international famous brand of high quality Machine performance is more stable, more efficient!



25+

专利
Patents

经验的积累并非一蹴而就，而是厚积薄发。对固德来说经验等于不断的技术创新。多年间不断技术创新，如今已获得19项相关技术专利。

Experience is not achieved overnight, it must with profound knowledge. Experience is equal to the constant technology innovation for GUDE. Now we have secured 19 patents in this area and has more pending through our continuous technological innovation.

ZL201620641336.0糊盒机上胶机构
(Folder gluer gluing system)
ZL201620627111.X糊盒机送纸机构
(Folder gluer feeding system)
ZL201520086350.4铸件结构全自动裱纸机
(Automatic flute laminating machine for casting structure)
ZL201520086362.7裱纸机断纸停机结构
(Flute laminating machine paperless stop structure)
ZL201520086383.9裱纸机吸风送纸机构
(Flute laminating machine feeding system)

4+

荣誉
Honors

因为专业，所以更能演绎精彩
专注瓦楞纸箱机械行业25年以上的管理团队
为企业赢得了4项荣誉

Because specialty, so more can demonstrate
excellence focus on corrugated carton machinery
industry more than 25 years of management team
for the enterprise won four of honors

- 国家高新技术企业
- 浙江省科技型企业
- 温州市专利型企业
- 中国印刷及设备器材工业协会会员单位

CATALOGUE

产品目录

GFMS-1450/1650Z ······	01
智能裱纸堆码联线机（铸件伺服型） Intelligent Flute Laminating Machine With Flip Flop Stacker(Casting Type)	
GFS-1450/1650 ······	04
翻转收纸机 Automatic Pile Turner And Stacker Machine	
GFM(I)-1300/1450/1650Z ······	05
全自动裱纸机 Automatic Flute Laminating Machine Classic Model	
GFM-1300/1450H ······	07
高位自动裱纸机 Semi-automatic Flute Laminating Machine	
High Speed GSF-850/1100 4&6 Corner box Folder Gluer (Heavy Duty Model) · 09	
全自动高速四六角糊盒机 High speed 4&6 corer folder Gluer (eavy Duty Model)	
GSF-1050/1250/1450/1650B ······	13
重型机组式糊盒机（瓦盒型） Heavy duty unit type folder gluer machine(corrugated type)	
GSF-650/800G ······	15
高速自动糊盒机 Automatic Folder Gluer(With Pre-folding Lock Bottom Type) (With Alignment Lock Bottom Type)	
YFMD-850/1050/1200/1200-L ······	17
全自动高速预涂膜覆膜机 Automatic High-speed Pre-coating Film Laminating Machine	
FHS-850/1050/1300 ······	19
全自动高速立式多用途覆膜机（除粉、链刀型） Fully Automatic High-speed Hot-knife Laminating Machine	
FHSGJ-1050/1450 ······	21
全自动高速全面/局部UV上光机 Fully Automatic High-speed Full/Partial UV Polishing Machine	
YFMA-590/800 ······	23
全自动预涂膜覆膜机 Automatic Pre-coating Film Laminating Machine	
YFMB-750/950 - YFMB-950/1100B ······	25
连体半自动预涂膜覆膜机 - 分体半自动预涂膜覆膜机 Semi-automatic Pre-coating Film Laminating Machine - Split Semi-automatic Pre-coating Film Laminating Machine	
预涂膜系列 ······	26
Laminating Film Series	

GFMS-1450/1650Z

Intelligent Flute Laminating Machine With Flip Flop Stacker (Casting Type)
智能裱纸堆码联线机（铸件伺服型）

- 伺服控制补偿定位.一键调机
- 高速贴合，最快时速160米/分钟
- 完全实现智能化自动化
- Servo Control Compensation Positioning. One-Key Commission
- Max Speed 160 M/MIN
- Fully Intelligent Automation



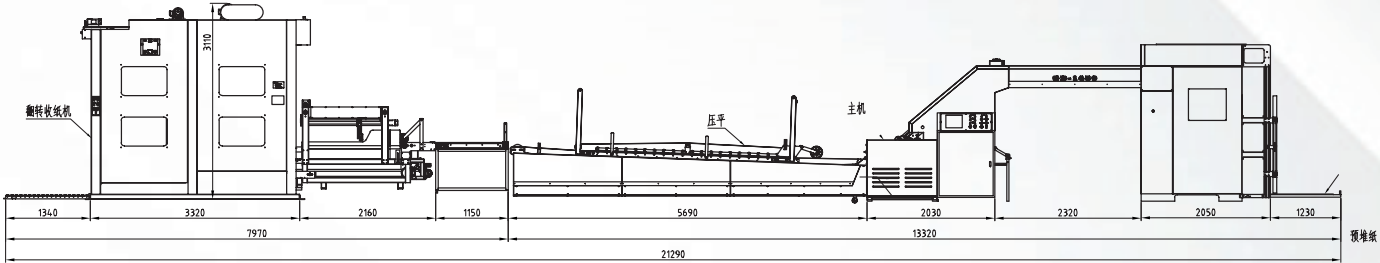
智能模块
Intelligent module



高速机型
High speed



辊筒偏重量
Roller partial weight



LamiFold®



特点 Features

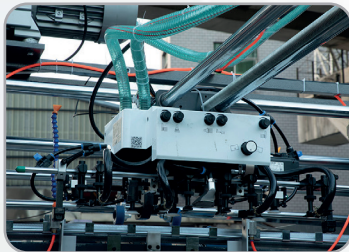
本机集伺服补偿系统和运动控制系统于一体，优化设计，采用多组光电感应检测底纸相对位置，控制面纸两侧伺服电机追踪快慢，独立补偿，使面纸与底纸同步，精准贴合。秉承“以人为本”的设计理念，操作简单，只需输入纸张尺寸即可自动完成贴合同步系统的调校。

This machine adopts the servo compensation system and motion control system, optimized design, use of multiple sets of photoelectric sensor at bottom paper relative position, control top paper on both sides of the servo motor to tracking speed, independently compensation, so that accurate positioning of top paper and the bottom paper. We uphold the "people oriented" design concept, simple operation, just input the paper size, machine can automatically finish adjustment.

型号	Model	GFMS-1450 Z	GFMS-1650 Z
最大覆贴尺寸	Max paper size	1450×1450mm	1650×1450mm
最小覆贴尺寸	Min paper size	380×380mm	380×380mm
自动收纸最小尺寸	Minimum size of automatic	500X400mm	600X600mm
覆贴精度	Precision	±1.5mm	±1.5mm
面纸克重	Weight of top paper	180-500g/m ²	180-500g/m ²
底纸类型（瓦楞/纸板）	Type of bottom paper (Corrugated paper/Paperboard)	A.B.C.E.F瓦楞纸.纸板.工业灰纸板(Corrugated paper.Paperboard. Grey paper)	
总功率	Total power	27kw/380v	32kw/380v
整机重量	Weight	13t	15t
外形尺寸（长×宽×高）	Size(LxWxH)	21.5×2.4×3.05m	22.5×2.6×3.2m

本目录仅供参考，特殊形式可另外设计。
The Catalogue Is For Reference Only,can Customize According To Customer Requirements.

Composition & Module
组成&模块



01. 飞达部分/Feeder System

配置高速专用四吸四送飞达头.提纸吸嘴与送纸吸嘴角度和高度均可调节。纸线左右倾斜可调，保证走纸高速平稳。

Equipped with high speed dedicated feeder of four-sucking and four-feeding, both paper lifting and feeding nozzle can adjust angle to the paper, to ensure that whether paper is tilted left or right can be delivered rapidly and smoothly.



05. 前缘送纸系统（选配）
LEADING EDGE FEEDING SYSTEM（OPTION）

可选配前缘送纸机构，适应各类大尺寸厚纸板送纸。

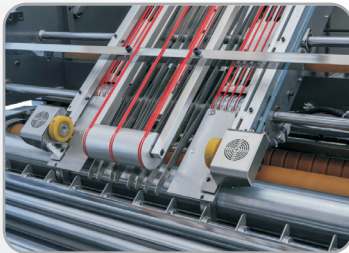
This system is for option, more suitable for large size and thick bottom sheets.



02. 底纸部分/Bottom Paper Feeding System

采用伺服电机控制系统，吸力大小可调节，保证瓦楞纸和纸板顺利输出且操作简单。

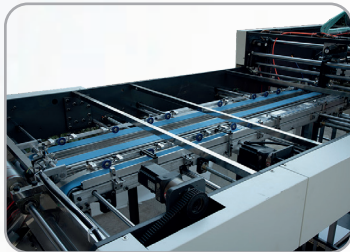
Use servo motor control system, adjustable suction power, to ensure corrugated paper and cardboard goes out smoothly and simple operation.



06. 定位（贴合）部分/Positioning System

采用多组光电感应检测底纸相对位置，控制面纸两侧电机做独立补偿动作，使面纸与底纸精准贴合。

Use multiple sets of photoelectric sensor at bottom paper relative position, control top paper on both sides of the servo motor to do independent compensation action, so that accurate positioning of top paper and the bottom paper.



03. 面纸部分/Top Paper Feeding System

两种面纸送纸模式，单张送纸和重叠送纸自由选择。

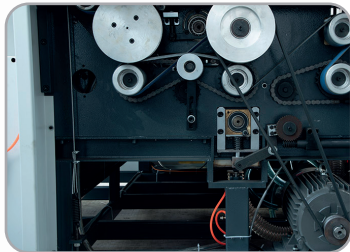
Two top paper feeding modes, single paper feeding and overlap paper feeding for choice.



07. 电气部分/Electrical System

以人机界面与PLC结合，将参数设置、操作速度、故障检测、异常报警等各项信息显示在屏幕上，保证整机运行稳定高效。

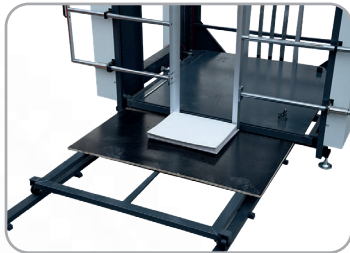
Use man-machine interlace and PLC combination, display all the information, such as parameter setting, operating speed, fault detection and warning etc on the screen. That ensure the machine stability and efficiency.



04. 主机墙板部分/Mainframe Wall System

采用4厘米厚铸铁墙板，不易变形，运转更稳。

4cm casting wallboard, not easy to deformation, stable movement.



08. 预堆纸部分/Pre-stack Part

在不停机的状态下预堆好下一堆面纸，提高效率。漏斗式工字型预堆纸架，方便快捷。

Pre-stack pile of paper under the condition of non-stop, improve efficiency, The special design of pre-stack paper frame, convenient and efficient.

GFS-1450/1650

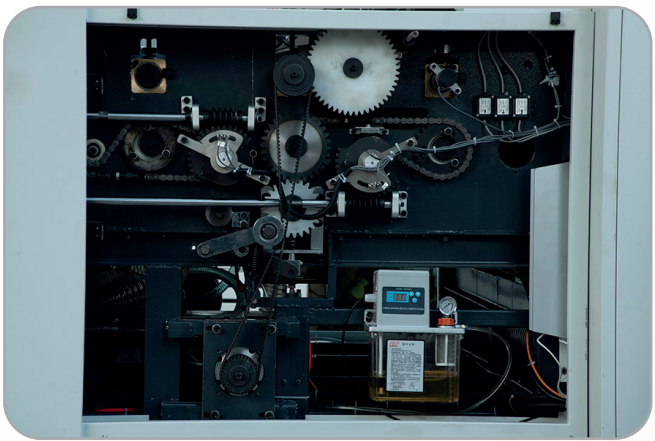
Automatic Pile Turner And Stacker Machine

翻转收纸机

特点 Features

全自动翻转收纸机可与各型号裱纸机连线，高速高效，节省人工。操作简单，换板时间短，可实现计数堆叠或厚度堆叠，翻纸部正反交替运转，稳定有力。

Automatic pile turner and stacker machine can be connected with each type of laminating machine, realize collected paper positive and negative stacking, save time and effort. Simple operation and short time of change plate.



大辊筒自动调压系统（选配）
Automatic Adjust Pressure With Big Roller

LamiFold®



主要技术参数 Technical Data

型号	Model	GFS-1450	GFS-1650
最大收纸尺寸	Max paper size	1450x1450mm	1650x1650mm
最小收纸尺寸	Min paper size	500 x400mm	600 x600mm
适用纸板范围	Type of paper	E.B.EB.BC.AB等彩裱纸板	E.B.EB.BC.AB等彩裱纸板
最高生产速度	Max speed	10000sheets/hour(视瓦楞楞型，裱纸平整度及操作因素而定)	8000sheets/hour(视瓦楞楞型，裱纸平整度及操作因素而定)
总功率	Total power	5Kw/380V/50Hz	7Kw/380V/50Hz
压缩空气压力	Air pressure	0.6mpa	0.6mpa
整机重量	Weight	2.5T	3.5T
整机外形尺寸	Size (LxWxH)	6500x2100x3060mm	7500x2400x3200mm

GFM(I)–1300/1450/1650Z

Automatic Flute Laminating Machine Classic Model

全自动裱纸机

全新概念前规定位，高速贴合，在理想状态下运行测速对开纸张每小时 7000 张

Entire new concept,front gauge registration,high–speed laminating,folio paper 7000 copies per hour

- 科学的前规机构，定位稳定、精确，底纸永不超前；
- 面纸采用重叠式输纸方式，并配置面纸左右双向定位纠偏系统，使面纸输送变得更简单、更稳定；
- 采用先进的PLC智能跟踪技术，根据纸张大小自动配置相关参数，保持机械设备稳定运行的同时，也保持了各规格纸张的裱贴精度；
- 底纸输送采用人工智能与伺服电帆相接合，量化输纸距离精度；
- 飞达配备预备堆纸装置，减少停机时间，提高工作效率。

- Speciali tront gauge, precise location, no advance of bottom paper,
- Delivery top sheet adopts the method of overlapping feeding paper,making it more stable, Pneumatic correction mechanism for the top sheet, more accurate positioning,
- Select the advanced PLC tracing technology and adjust the relevant parameters according to the size of paper automatically, which makes the machine always operate at the best state.
- Frequency–converling motor controlled for bottom sheet feeding,more stable running distance,
- A pre–feeding device is provided to feeder, cutting time of stopping.

主要技术参数 Technical Data

型号	Model	GFM (I) –1300 Z	GFM (I) –1450 Z	GFM (I) –1650 Z
最大覆贴尺寸	Max.Cladding dimensions	1300x1100mm	1450x1100mm	1650x1100mm
最小覆贴尺寸	Min.Cladding dimensions	400x400mm	400x400mm	400x400mm
覆贴精度	Cladding precision	± 1mm	± 1mm	± 1mm
覆贴速度	Cladding speed	6000sheets/h	6000sheets/h	6000sheets/h
面纸克重	Weight of paper	200–500/m ²	200–500/m ²	200–500/m ²
底纸类型(瓦楞纸板)	Corrugated board	A.B.C.D.E≤7mm	A.B.C.D.E≤7mm	A.B.C.D.E≤7mm
总功率	Total power	15kw	15kw	15kw
整机重量	Weight	7t	8t	9t
外形尺寸(长x宽x高)	Size (LxWxH)	14.20x2.22x2.68m	14.20x2.37x2.68m	14.20x2.62x2.68m



底纸伺服控制
Bottom paper
servo control



自动供油润滑
Automatic oil
lubrication



辊筒偏重量
Roller partial
weight

特点 Features

- 采用PLC控制系统，电器结构简化，使控制稳定可靠。
- 采用进口拖耐德变频调速系统，实现不停机无级变速。
- 工作状态自动显示，故障自动报警，自动停机。
- 飞达送纸采用齐纸挡板凸轮机构，重叠走纸时纸距控制稳定精确。

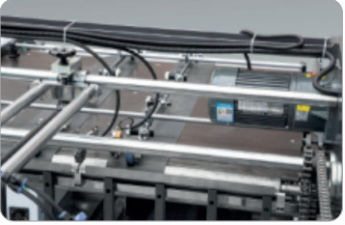
- Adopt PLC control system, simplify electric equipment's structure to control stably and reliably.
- Adopt frequency conversion adjusting speed system and realize no–stop stepless variable–speed conversior.
- Automatically display the state of operation, automatically alarm trouble and automatically stop.
- High precision high speed automatic feeder,strengthening type paper feeding device, feeding smoothly.



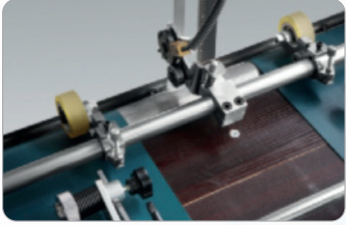
LamiFold®



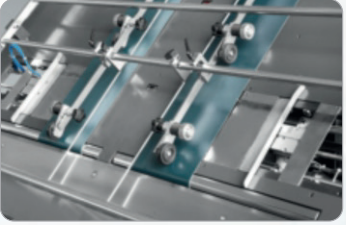
四吸四送加强风力飞达头
Four–sucking,four–feeding,
strengthened feeder



进口减速电机，双张防冲顶装置
Imported speed–reducing motor,
paper limit device



齐纸挡板凸轮机构
Paper baffle
CAM mechanism



面纸气动纠偏机构
Pneumatic correction mechanism
for the top sheet



PLC触摸屏，施耐德电器
PLC touch screen,
Schneider electrical



网格强力吸风系统
Suction system

GFM-1300/1450H

Semi-automatic Flute Laminating Machine

高位自动裱纸机

GFM系列改进型单I位裱纸机是我公司结合众多卡贴卡，卡贴瓦裱纸机结构之精华，集光、电、机、气为一体完美之结合，秉承“以人为本”的设计理念，在原单I位裱纸机基础上开发的新一代高精度裱纸机。

GFM series improved semi-automatic flute laminators, which are the new generation products with high precision, are developed by our company onbasis of referring to the structure of the cardboard to cardoard,cardboard to corrugated board laminator at home and abroad, integrating optical and electrical and air with mechanical.

主要技术参数 Technical Data

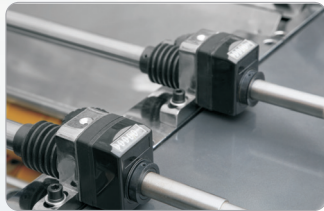
型号	Model	GFM-1300 H	GFM-1450 H
适用面纸克数	Apply to face paper grams	200-500g/m ²	200-500g/m ²
适用底纸克数	Appty the bottom paper grams	A. B. C. E. F浪(Flute)及纸板(Card)≤7mm	
最大用纸尺寸	Maximum size	1300x1100mm	1450x1100mm
最小用纸尺寸	Minimum size	320x320mm	320x320mm
生产速度	Maximum speed	0-90m/min	0-90m/min
整机功率	Total power	7.8kw	8.5kw
整机重量	Total weight	4.8T	5.3T
外形尺寸	Overall dimensions	8500x1970x1850mm	8500x2120x1850mm



触摸屏，伺服系统
PLC touch screen



全不锈钢面板，喷塑外观
Stainless steel Diane



数字显示器调整间隙
Pressure adjustment



自动胶水补充，网纹辊涂胶
Gluing system



底纸伺服控制
Bottom paper
servo control



自动供油润滑
Automatic oil
lubrication



辊筒偏重量
Roller partial
weight

特点 Features

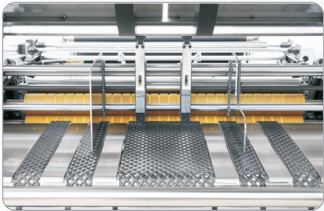
- 独特的前规设计，揉以智能控制，确保贴合定位准确。
- 结合人体工程学原理，优化设计，减轻了工人的劳动强度，节省了调节清洗时间，极大的提高了工作效率。
- GFMH型裱纸机面纸送纸台高度为1.85米，加底纸更轻松，效率更高。

- Unique front gauge with intelligent control system, ensuring accurate registraoon oflaminating.
- Optimized design, reduced worker's labor intensity, has saved the adjustment scavenging period, enormous enhancement working efficiency.
- GFMH flute laminating machine, height of feeding table is 1.85m, easy paper adding.

LamiFold®



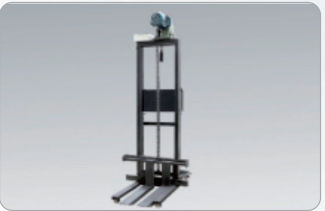
集中润滑供油
Oil suoolv



网格强力底纸吸风
SuCtion svstem of the bottom sheei



送面纸踏板
Top paper Feeding Pedal



面纸电动打高车（选配）
Top sheet electric high car

High Speed GSF-850/1100 4&6 Corner box Folder Gluer (Heavy Duty Model)



特点 Features

Hlgh speed 4&6 corer folder Gluer (eavy Duty Model)

全自动高速四六角糊盒机

- 智能化设计，给纸（校正）、预折、锁底、本折、输出、压平六大部分分段模块化设计可完全自由选择配置，四 & 六角盒及特殊盒形设计时都有预留，添加方便。
- 新一代高速机型采用多楔带传动，速度在理想状态下运行测速可达400m/min。
- 适用于卡纸盒和瓦楞纸盒，多用机型。
- 1250/1450型机组式糊盒机各分列机型不再单列外型图，外型图参考850/1100型各单列机型，组成&模块，特点 & 配置，技术参数及制作尺寸850/1100/1250/1450共用。

- Intelligent design,the six sections of feeder(paper alignment)、pre-folding、lock-bottom、Folding、transfer、conveyor can be completely free to choose configuration, 4&6 corner and other boxes are easy to add.
- A new generation of high speed machine adopt wedge belt wheel transmission, speed up to 400 rn/min.
- Apply to the card paper and corrugated paper boxest multi-purpose machines.
- The outline drawing.features.composition&mouldle of GSF-1250/1450,please refer to GSF-850/1 100.

多楔带轮 Wedge Belt Wheel 伺服电机 Servo Motor



智能模块
Intelligent module



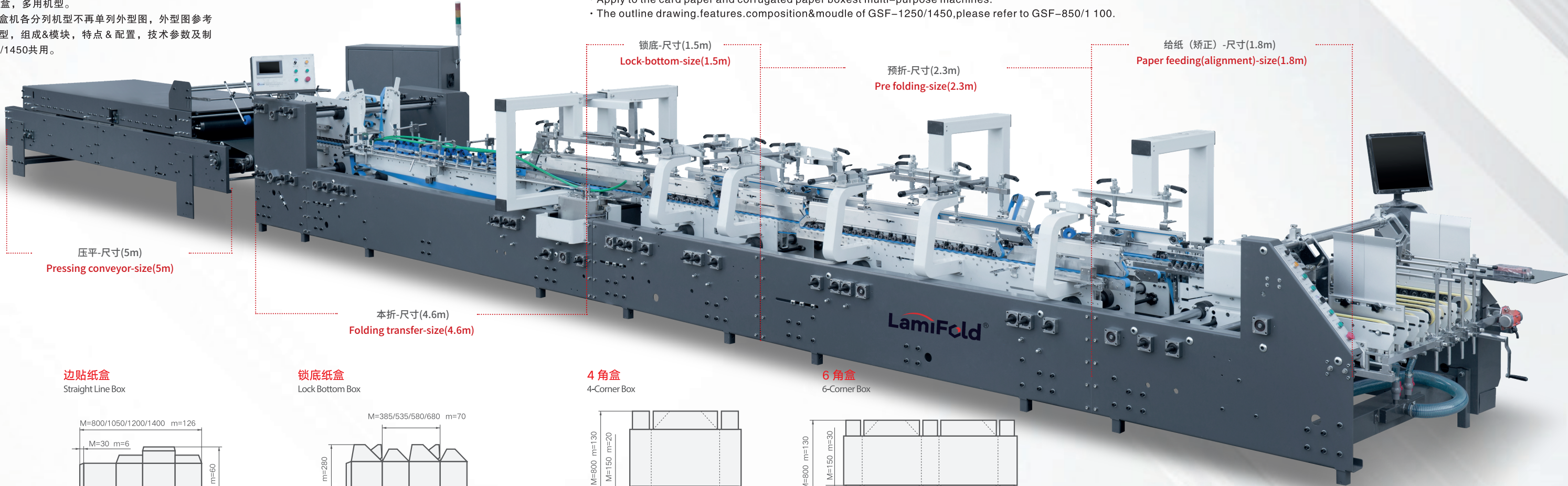
高速机型
High speed



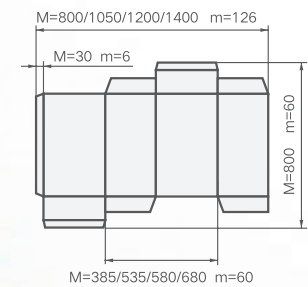
卡瓦双用
Multi-purpose

主要技术参数 Technical Data

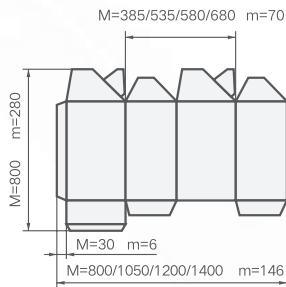
Model	GSF-850C4&6	GSF-1100C4&6
Paper Thickness	200-800gsm paperboard,ABCEF Corrugated boxes	
Box Type	Standard box, double sides, lock bottom box, flat mouth box.	
Max Speed	400m/min	400m/min
Power	17Kw	19Kw
Weight	7000Kgs	9000Kgs
Size	16x2.0x1.5m	16x2.3x1.5m
(C.A,P)	6par	6par
(C.A.E)	6m³/h	6m³/h
(C.A.V)	40L	40L



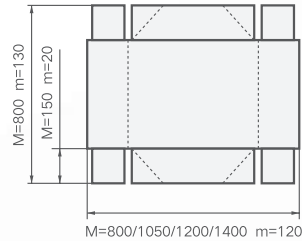
边贴纸盒
Straight Line Box



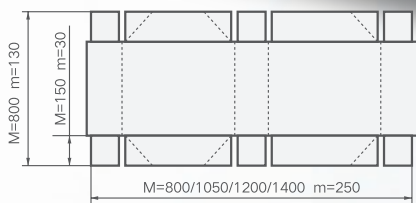
锁底纸盒
Lock Bottom Box



4 角盒
4-Corner Box



6 角盒
6-Corner Box

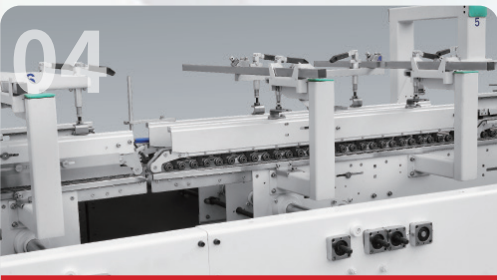


Composition & Module
组成&模块



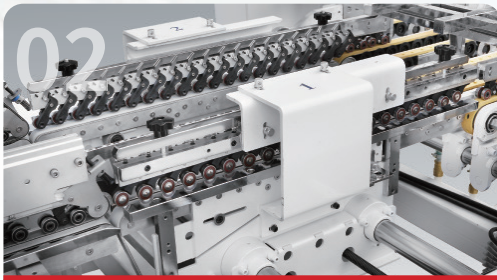
给纸部/Feeder Section

- 配置伺服电机独立驱动，高速操作时精确传递纸张，以达较高产能；
- 大型微动调节送纸刀，侧挡板宽度方向调整方便；
- 漩涡气泵配置独立吸气和阀门，增大橡胶带轴纸摩擦力使出纸平顺；
- 可伸缩纸堆后部支撑，用于较长纸盒。
- Independent servo motor drive, high speed operation is accurate transfer paper, so as to achieve the best capacity;
- Large micro adjust paper knife, lateral baffle width adjustment is convenient;
- Vortex pump configuration independent suction chamber and the valve, increase rubber belt paper friction with smooth paper;
- Scalable paper stack at the back of the support for longer box.



四&六角模块（选配）/4&6 Corner Module

- 智能伺服电机驱动控制的电子反勾系统，可对折叠勾的运动轨迹进行调整，以适应折边的长度，同时对挂钩完成向后的折叠，实现锁底，前勾，后追等特殊折叠功能，满足各种异型盒的要求；
- 三组墙板，整体并可实现多次拆卸组合；功能多变，设计先进，操作方便。
- Intelligent electronic hook system, servo motor drive control can adjust the direction of movement of folding hook, to adapt to the length of the folding, complete folding back on peg at the same time, realize the lock bottom, before, after special folding function, such as meet the requirements of a variety of different boxes;
- Three groups of wallboard, overall and can realize multiple removal; Variable functions, advanced design, easy to operate.



纠偏（校正）部/Paper Alignment System

- 独立可调节侧规，与墙板不平行的下托架拉伸纸张沿着一个平行导向装置输送，确保纸张平行对齐；
- 从设备两侧均可实现对齐功能，操作简单快速。
- Independently adjustable side gauge, and wallboard unparallel along a parallel guide bracket drawing paper delivery, ensure paper parallel alignment;
- Both sides can realize alignment function from the device, the operation is simple rapid.



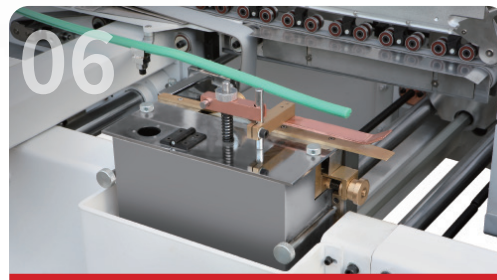
锁底部/Lock-bottom Section

- 配备勾底组合调整机构，理想设计，操作简易，高刚性弹簧勾子座确保动作顺利准确；
- 可调式勾底装置，模块化设计，明显减少了变换盒型时的调校时间，方便附件的安装与转换；
- 配置高弹性勾子座及勾底盒模块。
- Equipped with hook combination adjusting mechanism, the ideal design, easy to operate, high stiffness spring hook to ensure smooth accurate action;
- Adjustable hook device, modular design, significantly reduced the transform box type of set-up time, convenient installation and transformation of attachment;
- Configuration high elastic hook and hook box module.



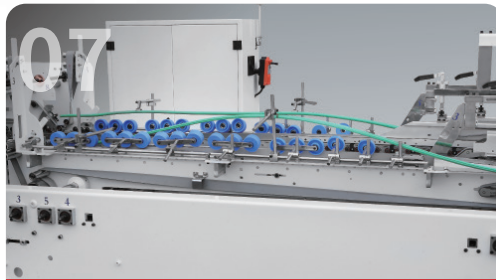
预折叠部/Pre-folding Section

- 左上胶襟180°预折，第三条压痕线135°预折；
- 第一，三条压痕线预折打开装置
- 180° folding for the first creasing line, and 135° folding for the third creasing line;
- The pre-folding device of the first and third creasing line .



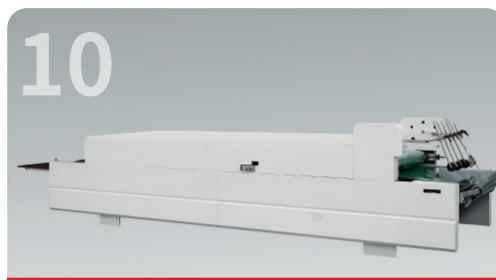
糊筒模块/Gluing Tank Module

- 上糊筒部使用电子喷胶系统，根据机型选择配置两套或三套冷胶枪；
- 其它上端电子喷胶系统配置可根据机型需要选择配置；
- 下糊筒左右侧各一个，大容量设计，高速时不甩胶，不漏胶。
- The upper gluing tank using electronic spray adhesive system, according to the model select configuration of two or three sets of cold glue guns;
- Other top electronic spray adhesive system configuration can choose according to the needs of aircraft configuration;
- The lower gluing tank of each side, a large capacity design, high-speed don't jilt glue, not leak adhesive.



本折部/Folding Section

- 顺利准确完成第二折线，第四折线180°结合；左右拐带角度180°可调，配有皮带变速装置，可有效确保折叠纸盒的平行对齐，盒样能准确闭合；
- 两套上托架和下托架，上输送带皮带宽度25mm，下输送带皮带宽度25mm&34mm,拐带宽带30mm&40mm&50mm；
- 配有皮带张紧自动调节系统，拆装方便。
- Accurately completing the second line, the fourth line 180° combination; Around 180° abduction angle is adjustable, with a belt transmission device, which can effectively ensure the parallel alignment, folding carton sample accurately in closed;
- Two sets of bracket, the upper conveyor belt width is 25mm, the lower conveyor belt width is 25mm&34mm, the kidnapper width is 30mm&40mm&50mm;
- Equipped with the belt tension automatic control system, easy to tear open outfit.



压平部/Conveyor Section

- 独立电机驱动；手动和自动（跟进式）运转模式；
- 根据不同的盒子长度，上输送带压力部由电机带动，可前后移动，配置自动纠偏装置；压力调整配气动压力调整装置，调节方便；
- 整部总长5.6米，有效输送长度3.6米，延长纸盒粘接时间，提高粘接质量。
- Independent motor drive; Manual and automatic operation mode;
- According to the different length of the box, conveyor belt pressure driven by motor, configuration automatic correction device; Pressure adjustment equip with pneumatic pressure adjusting device, convenient adjustment;
- The total length is 5.6m, effective delivery length is 3.6m, to extend the time and improve the quality of the adhesive.



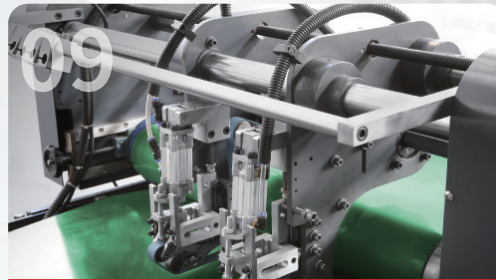
输出部/Transfer Section

- 两套上托架和下托架，皮带宽度25mm，配有皮带张紧自动调节系统，拆装方便；
- 自动追踪计数，踢脚记号，塞纸自动检测停机报警；
- 可根据机型及盒型选择配置:纸盒传送调节连续自动积盒模块。
- Two sets of bracket, the belt width is 25 mm is equipped with the belt tension automatic control system, easy to tear open outfit;
- Automatic tracking count, kicking, insert paper automatically detect outage alarm;
- Configuration lock-bottom module according to the machine model and carton type; Carton transfer adjustment continuous automatic box module.



喷胶系统/Spraying System

- 采用喷胶系统，标准配备三支喷枪，便于在生产四六角盒及各种异型盒时准确快速施胶。
- Equipped with three guns, convenient in the production of 4/6 corner box and various special-shaped box, gluing quickly and accurately sizing.



自动积盒模块（选配）/Auto Product Box Module

- 在压平部前端配置气动纸盒传送调节自动积盒模块，由气动配合光电驱动，两套皮带托架交互动作，保证纸盒完美堆积；
- 后部堆料校正器，调正纸盒位置，确保每个纸盒顺利进入压平部，节奏流畅。
- The front-end of conveyor section is equipped with pneumatic box module, driven by pneumatic with photoelectric, two sets of belt bracket interactive action, ensure the carton perfect accumulation;
- Back stacking corrector, reset the carton position, to ensure the carton into the conveyer section, smooth rhythm.



等离子处理机（选配）

Plasma processor
(process the double sides coated or laminated carton)

GSF-1050/1250/1450/1650B

Heavy duty unit type folder gluer machine(corrugated type)

重型机组式糊盒机（瓦盒型）

智能模块 Intelligent Module

- 伺服控制补偿定位.一键调机
- 高速贴合，最快速度160米/分钟
- 完全实现智能化自动化

多楔带轮

Wedge Belt Wheel



主要技术参数 Technical Data

型号	Model	GST-1050B	GSF-1250B	GSF-1450B	GST-1650B
适用纸质	Material	200-800gsm卡纸，A.B.C.E.F瓦楞纸,三层&五层平口箱 200-800gsm paperboard,A.B.C.E.F.Corrugated board			
制盒型式	Box type	一般边贴，平口箱，（两侧边贴，勾底盒，CD盒,4&6角盒选配） Straight line, flat mouth box, (double sided, lock bottom box, CD box, 4 & 6corner box optional)			
最高线速度	Max speed	300m/min	300m/min	300m/min	300m/min
总功率	Power	21KW	21KW	23KW	23kW
机器重量	Weight	10T	11T	12T	13T
机器尺寸（净长×宽×高）	Size(LxW×H)	17*2.3*15m	17*2.5*1.5m	17*2.7*1.5m	15.7*2.7*1.5m
压缩空气压力	C.A.P	6(标准气压)	6(标准气压)	6（标准气压） bar	16cm
压缩空气能量	C.A.E	6m³/h	6m³/h	6m³/h	6 m³/h
压缩空气容量	C.A.V	40L	40L	40L	40L

特点 Features

- 智能化设计，给纸（校正）、预折、锁底、本折、输出、压平六大部分分段模块化设计可完全自由选择配置，四&六角盒及特殊盒形设计时都有预留，添加方便
- 新一代高速机型采用多楔带传动，速度在理想状态下运行测速可达400m/min
- 适用于卡纸盒和瓦楞纸盒，多用机型
- Intelligent design,the six sections of feeder(paper alignment)、pre-folding、lock-bottom、 folding、 transfer, conveyor can be completely free to choose configuration, 4&6 corner and other boxes are easy to add.
- A new generation of high speed machine adopt wedge belt wheel transmission, speed up to 400 m/min
- Apply to the card paper and corrugated paper boxes, multi-purpose machines

LamiFold®



GSF-650/800G

Automatic Folder Gluer(With Pre-folding Lock Bottom Type)
(With Alignment Lock Bottom Type)

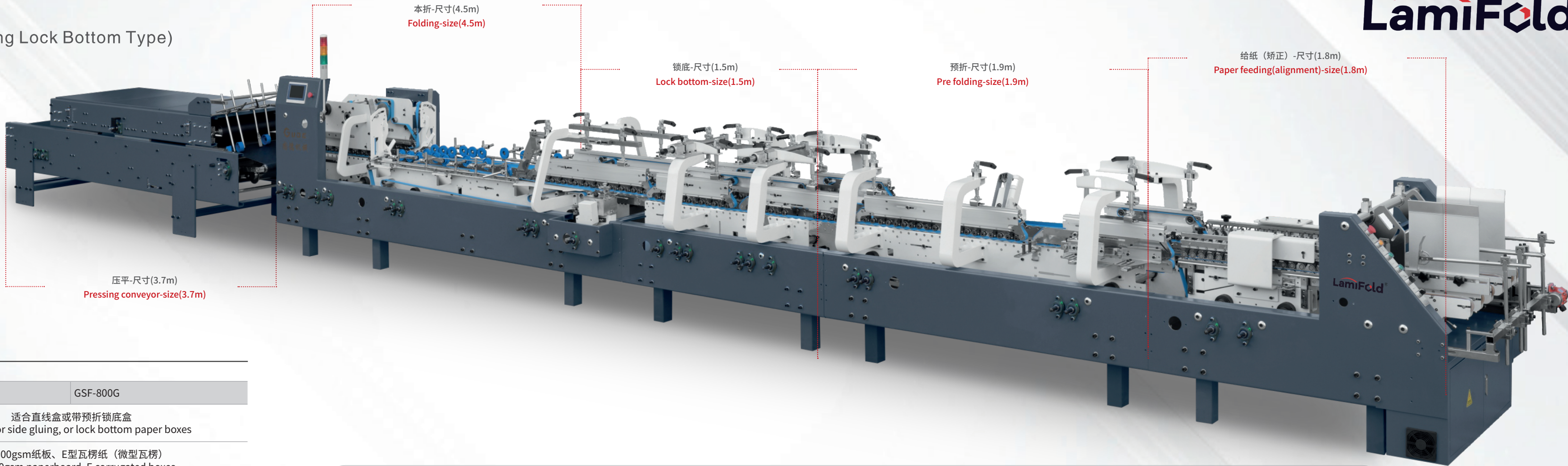
高速自动糊盒机

带预折

锁底型

带校正

LamiFold®

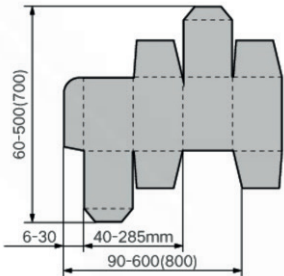


主要技术参数 Technical Data

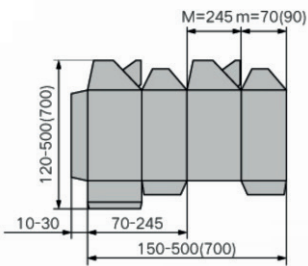
型号	Model	GSF-650G	GSF-800G
标准功能	Standard function	适合直线盒或带预折锁底盒 Suitable for side gluing, or lock bottom paper boxes	
适用纸质	Material	180-800gsm纸板、E型瓦楞纸（微型瓦楞） 180-800gsm paperboard, E corrugated boxes	
最高线速度	Max speed	200m/min(optional 300m/min)	
宽度	Width	650mm	800mm
机器重量	Weight	3000kgs	3500kgs
最大排气量	Max air supply	0.7m/min	0.7m/min
选配功能	Optional functions	CD盒、EMS快递袋、文件夹、弹簧三折丝袜盒 For CD、EMS courier boxes, documents files for socks paper boxes	

单位：毫米
Unit: mm

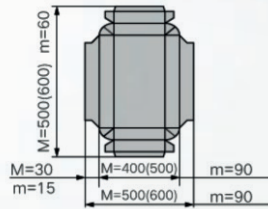
边贴纸盒
Straight Line Box



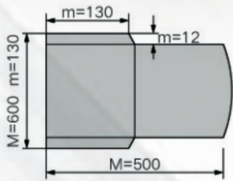
锁底纸盒
Lock Bottom Box



两侧边贴纸盒
Double Sides Box



CD盒（选配）
CD Box(Optional)



YFMD-850/1050/1200/1200-L

Automatic High-speed Pre-coating Film Laminating Machine

全自动高速预涂膜覆膜机



选配:

• 双面覆膜

• 电晕装置

• 链刀分切

• 除静电棒

• 热刀分切

Optional:

• Double-sided laminating

• Chain knife slitting

• Hot knife slitting

• Corona device

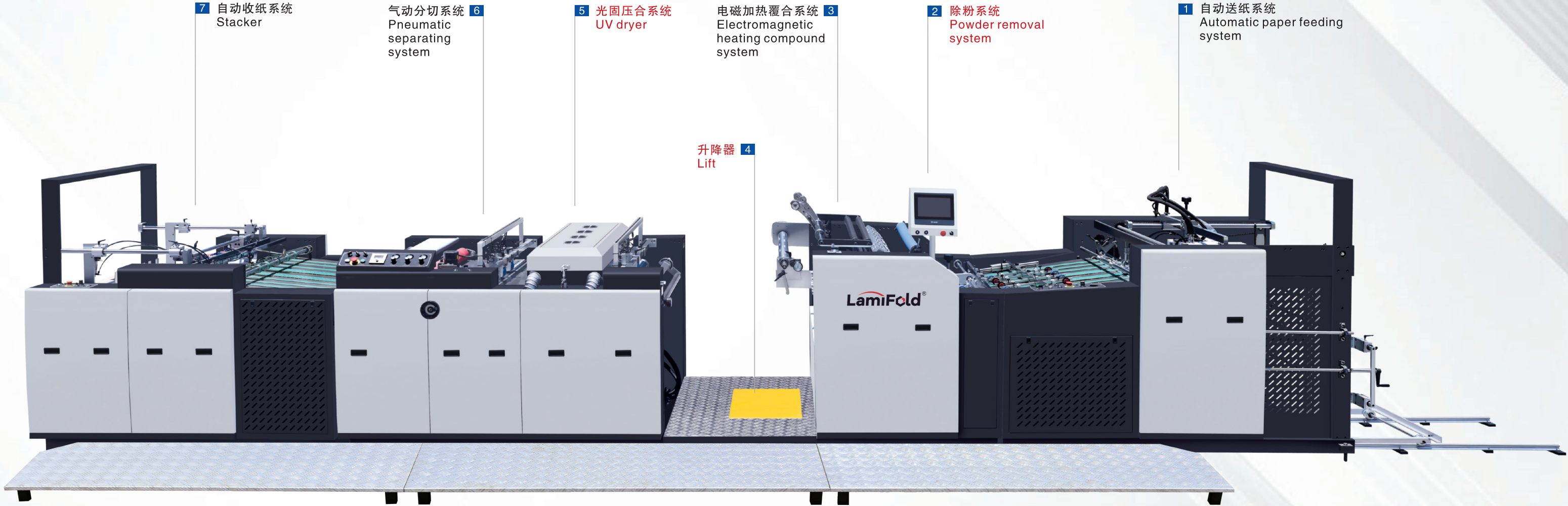
• In addition to static bar

主要技术参数 Technical Data

机器型号	Model	YFMD-850	YFMD-1050
最大纸张尺寸	Max paper size	850x1050mm	1050x1050mm
最小纸张尺寸	Min paper size	300x300mm	300x300mm
纸张厚度	Paper weight	105-500g/m ²	105-500g/m ²
工作速度	Laminating speed	0-80m/min	0-80m/min
整机功率	Power	28KW	30KW
整机重量	Total Weight	7500kg	8000kg
外形尺寸	Overall Dimensions	8600x1800x2000mm	8600x2000x2000mm

机器型号	Model	YFMD-1200	YFMD-1200-L
最大纸张尺寸	Max paper size	1200x1050mm	1200x1450mm
最小纸张尺寸	Min paper size	300x300mm	340x340mm
纸张厚度	Paper weight	105-500g/m ²	105-500g/m ²
工作速度	Laminating speed	0-80m/min	0-80m/min
整机功率	Power	30KW	35KW
整机重量	Total Weight	8000kg	9500kg
外形尺寸	Overall Dimensions	8600x2200x2000mm	10500x2200x2000mm

注：工作速度会根据印刷品材质，颜色及色块大小不同而运行速度不同。
Note: the machine speed will be effect by the print material , color and the print size !



FHS-850/1050/1300

Fully Automatic High-speed Hot-knife Laminating Machine

全自动高速立式多用途覆膜机（除粉、链刀型）



随意组合/选配 Free combination/Optiona

1. 双面覆膜

2. 除粉系统

3. 双压合系统

4. 压纹系统

5. 热刀系统

6. 链刀分切

7. 喷码系统

8. 电晕装置

9. 除静电棒

10. 光固压合
1. Double-sided laminating

2. Powder removal system

3. Double pressing system

4. Embossing system

5. Hot knife system

6. Chain knife slitting

7. Coding system

8. Corona device

9. In addition to static bar

10. Photobonding
- 清除纸张表面粉尘，增强纸张覆膜亮度和贴合度。

防爆膜能力x2。

各式压纹体现独特覆膜美学。

适实现对PET、铝箔膜等高韧性膜的分切，分切精准、无尾膜。
- Remove dust on the surface of the paper, and enhance the brightness and adhesion of the paper coating.

Explosion-proof film capacity x2.

Various embossing embossing unique film aesthetics.

It is suitable for slitting high-toughness films such as PET and aluminum foil film, with precise slitting and no tail film.

主要技术参数 Technical Data

机器型号	Model	FHS-850	FHS-1050
最大纸张尺寸（宽x长）	Max paper size(WxL)	850x1050mm	1050x1050mm
最小纸张尺寸（宽x长）	Min paper size(WxL)	290x300mm	300x300mm
纸张厚度	Paper weight	80-500g/m²	80-500g/m²
工作速度	Laminating speed	0-110m/min	0-110m/min
整机功率	Power	60KW(生产实际耗电量：20-25KW/h)	
整机重量	Total Weight	7500kg	8000kg
外形尺寸	Overall Dimensions	8600x1800x2000mm	8600x1800x2000mm
可选规格	Optional Specifications	宽(W)1050x长(L)1050/1200/1450/1620mm	
		宽(W)1250x长(L)1050/1200/1450/1620mm	

注：工作速度要根据印刷品材质、大小、厚薄、颜色及品质要求不同等而运行速度不同。
Note: The working speed varies depending on the material, size, thickness, color, and quality requirements of the printed material.



FHSGJ-1050/1450

Fully Automatic High-speed Full/Partial UV Polishing Machine

全自动高速全面/局部UV上光机



主要配置与特点 Main configuration and features

1.自动送纸机

- 采用高可靠性送纸风头，送纸快速顺畅。
- 配有灵敏的机电式双张侦测器及异物挡板，异常立即停机。
- 前规、侧规精确可靠。
- 双伺服飞达，定位准确，无需调位。
- 高台送纸，效率高。

2.涂布主机

- 涂布速度可达6000-9000张/小时。
- 采用大直径压印滚筒，滚筒经动平衡，涂布油膜平坦。双轴式传油、加刮刀，控制油量简单可靠。
- 涂布滚筒采用螺丝固定式夹版装置，简单并经久耐用。
- 滚筒正反转式传油结构，转换方便，油层厚薄调节灵活。
- 可选配陶瓷网纹辊及腔式刮刀或普通刮刀。

3.输送干燥设备（紫外线光固+红外线干燥）

- UV干燥设备采用三支紫外线水银灯组，能够快速固化UV光油。
- 配备全灯/半灯转换。
- 内装自动控温、电子异常跳脱。
- 水性IR干燥装置，可干燥水性光油。

1. Automatic paper feeder

- High reliability is adopted for fast and smooth paper feeding.
- Equipped with sensitive electromechanical double-tension detector and foreign body baffle, the machine will stop immediately if abnormal.
- Accurate and reliable front gauge and side gauge.
- Dual servo Feida, accurate positioning without the need for position adjustment.
- High platform paper feeding, high efficiency.

2. Coating host

- Coating speed up to 6000-9000sheets/hour.
- Using a large diameter imprint drum, drum by dynamic balance, coating oil film flat. Double shaft oil transfer, scraper,simple and reliable control of oil.
- Coating drum adopts screw fixed clamping device, which is simple and durable.
- Roller forward and backward oil transfer structure, easy conversion, flexible thickness adjustment.
- Optional ceramic anilox roller and cavity scraper or ordinary scraper.

3. UV drying equipment(UV dryer +IR dryer)

- UV drying equipment adopts three UV mercury lamps, which can quickly solidify UV varnish.
- Equipped with full/half light conversion.
- Built-in automatic temperature control and electronic abnormal jumping.
- Water-based IR drying equipment, can dry water - based varnish.

4.自动收纸机

- 收纸部具有自动载纸台装置。
- 光电气动式双边齐纸器及强力纸张平坦缓；中器，防止释放厚纸时的惯性；中程，以保证收纸顺畅齐整。
- 配备冷却风扇、可选配冷却空调。
- 异常状态指示灯及安全检测系统，快速的将异常状况告知工作人员。

5.自动控制

- 马达使用变频调速，安全可靠。
- 整机使用PLC程式控制，操作简单、保养容易。
- 各部分电缆以快插接头连接、安装简便。
- 智能自动换板收纸。

4. Automatic paper stacker

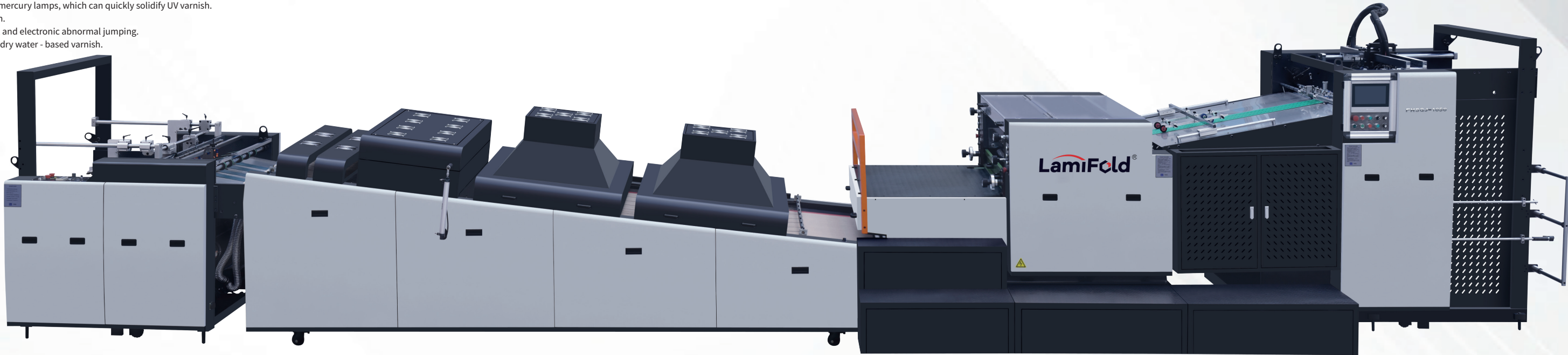
- The paper stacker is equipped with an automatic paper loading platform.
- Photoelectric pneumatic two-sided paper leveller and strong paper flat and slow;Intermediate device to prevent the release of thick paper inertia; Medium range to ensure smooth and neat paper receiving.
- Equipped with cooling fan and optional cooling air conditioning.
- Abnormal status indicator light and safety detection system to quickly inform the staff of abnormal status.

5. Automatic control

- The motor USES frequency conversion speed regulation, safe and reliable.
- The whole machine USES PLC programmable control, simple operation, easy maintenance.
- All parts of the cable are connected by fast connector, easy to install.
- Intelligent automatic board changing and paper receiving.

主要技术参数 Technical Data

机器型号	Model	FHSGJ-1050	FHSGJ-1450
最大纸张尺寸（长x宽）	Max.sheet size(LxW)	730x1050mm	1100x1450mm
最小纸张尺寸（长x宽）	Min.sheet size(LxW)	310x410mm	310x410mm
最大上光面积（长x宽）	Max varnishing size(LxW)	720x1040mm	1100x1450mm
上光套印精度	Glazing overprint accuracy	±0.2mm	±0.2mm
工作速度	Laminating speed	9000sheet/hour	6000sheet/hour
上油厚度	UV coating thickness	0.15-0.60mm	0.15-0.60mm
纸张厚度	Sheet Thickness	80-500gsm	80-500gsm
总电机功率	Total Power	38kw	45kw
整机重量	Total Weight	9000kg	10000kg
外形尺寸	Overall Dimensions	10630x2260x2100mm	11000x2725x2100mm



YFMA-590/800

Automatic Pre-coating Film Laminating Machine
全自动预涂膜覆膜机

选配:

- 双面覆膜
- UV光固

Optional:

- Double-sided laminating
- UV dryer

选配:

- 双面覆膜
- 链刀分切
- UV光固

Optional:

- Double-sided laminating
- Chain knife slitting
- UV dryer

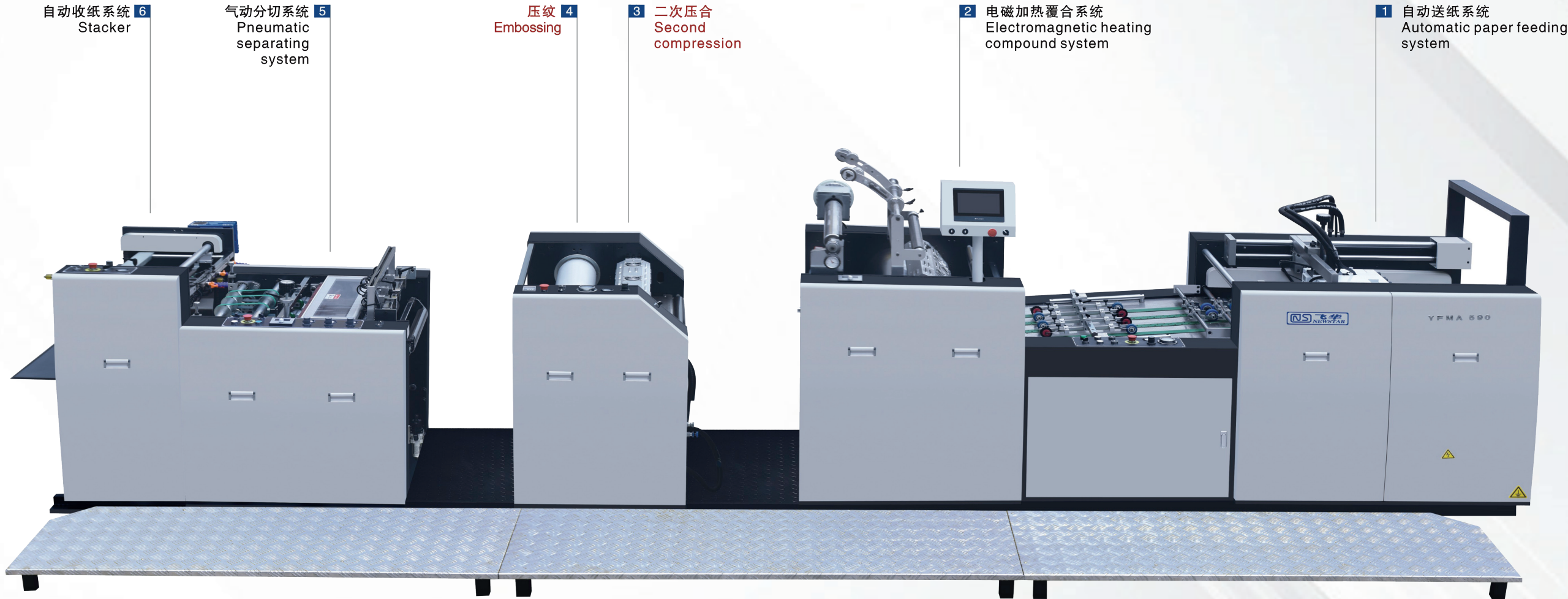
LamiFold®



主要技术参数 Technical Data

机器型号	Model	YFMA-590	YFMA-800
最大纸张尺寸	Max paper size	590x760mm	760x1040mm
最小纸张尺寸	Min paper size	240x240mm	240x240mm
适用纸厚	Paper Thickness	100-500g/m²	100-500g/m²
工作速度	Laminating speed	0-80m/min	0-80m/min
电压	Voltage	380V	380V
覆膜温度	Laminating temperature	80-110℃	80-110℃
整机功率	Power	18kw	25kw
整机重量	Total Weight	4000kg	4800kg
外形尺寸	Overall Dimensions	5500x1300x1800mm	5500x1500x1800mm

注：工作速度会根据印刷品材质，颜色及色块大小不同而运行速度不同。
Note: the machine speed will be effect by the print material , color and the print size !



YFMB-750/950

Semi-automatic Pre-coating Film Laminating Machine
连体半自动预涂膜覆膜机



YFMB-950/1100B

Split Semi-automatic Pre-coating Film Laminating Machine
分体半自动预涂膜覆膜机



主要技术参数 Technical Data

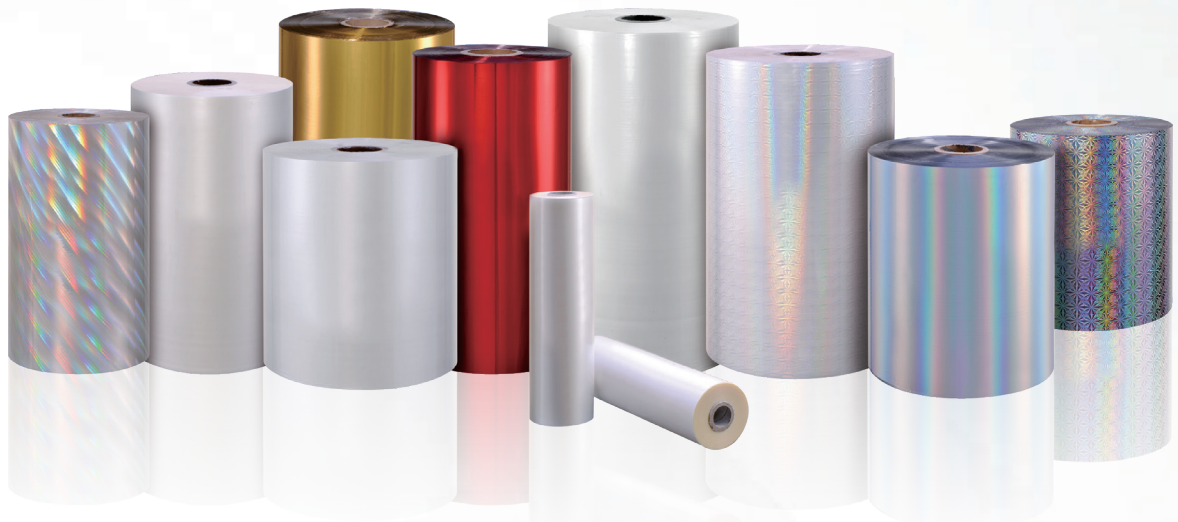
机器型号	Model	YFMB-750	YFMB-950
最大覆膜宽度	Max Laminating Width	720mm	920mm
最大覆膜速度	Max Laminating Speed	0-30m/min	0-30m/min
覆膜温度	Laminating Temperature	≤130℃	≤130℃
整机功率	Power	13kw	15kw
整机重量	Total Weight	1600kg	1800kg
外形尺寸	Overall Dimensions	3400x1450x1500mm	3400x1650x1500mm

主要技术参数 Technical Data

型号规格	Model	YFMB-950	YFMB-1100B
最大纸张宽度	Max Paper Size	920mm	1040mm
适用纸厚	Paper Thickness	100-500g/m2	100-500g/m2
覆膜速度	Laminating Speed	0-30m/min	0-30m/min
总功率	Total Power	15kw	18kw
机器重量	Total Weight	1900kg	2100kg
外型尺寸	Overall Dimensions	4500x1800x1500mm	4800x1800x1500mm

预涂膜系列

Laminating Film Series



- BOPP thermal lamination films,
- BOPP soft touch, Anti scratches thermal lamination films
- PET thermal lamination films,
- PET metalized thermal lamination films,
- PET holographic thermal lamination films

LamiFold®



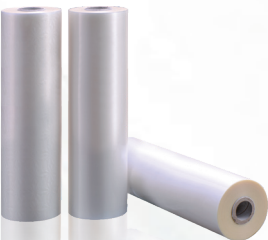
触感预涂膜
Soft Touch
(Velvet) Thermal
Lamination Film



抗磨哑光预涂膜
Anti Scratch
Matt Thermal
Lamination Film



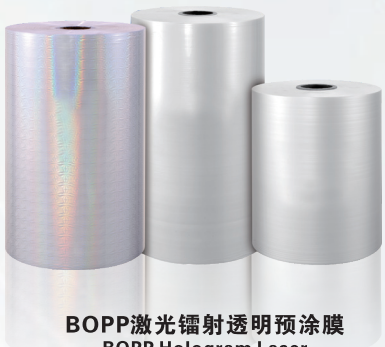
PET镀铝/金色及彩色预涂膜
PET Colour
(Silver & Golden) Metallized
Thermal Lamination Film



PET预涂膜
PET Thermal
Lamination Film



一英寸纸芯预涂膜
1 inch core Thermal
Lamination Film



BOPP激光镭射透明预涂膜
BOPP Hologram Laser
Thermal Lamination Film

BOPP预涂膜(光膜和哑膜)
BOPP Thermal Lamination
Film(Gloss & Matt)